

between the maximum ambient atmospheric temperature for the relevant altitude for which approval has been requested and the temperature of the ambient air at the time of the first occurrence of the maximum fluid or component temperature recorded during the cooling test.

(d) *Correction factor for cylinder barrel temperatures.* Cylinder barrel temperatures must be corrected by adding to them 0.7 times the difference between the maximum ambient atmospheric temperature for the relevant altitude for which approval has been requested and the temperature of the ambient air at the time of the first occurrence of the maximum cylinder barrel temperature recorded during the cooling test.

[Doc. No. 4080, 29 FR 17955, Dec. 18, 1964, as amended by Amdt. 23-7, 34 FR 13094, Aug. 13, 1969; Amdt. 23-21, 43 FR 2319, Jan. 16, 1978; Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

§ 23.1045 Cooling test procedures for turbine engine powered airplanes.

(a) Compliance with § 23.1041 must be shown for all phases of operation. The airplane must be flown in the configurations, at the speeds, and following the procedures recommended in the Airplane Flight Manual for the relevant stage of flight, that correspond to the applicable performance requirements that are critical to cooling.

(b) Temperatures must be stabilized under the conditions from which entry is made into each stage of flight being investigated, unless the entry condition normally is not one during which component and engine fluid temperatures would stabilize (in which case, operation through the full entry condition must be conducted before entry into the stage of flight being investigated in order to allow temperatures to reach their natural levels at the time of entry). The takeoff cooling test must be preceded by a period during which the powerplant component and engine fluid temperatures are stabilized with the engines at ground idle.

(c) Cooling tests for each stage of flight must be continued until—

(1) The component and engine fluid temperatures stabilize;

(2) The stage of flight is completed; or

(3) An operating limitation is reached.

[Amdt. 23-7, 34 FR 13094, Aug. 13, 1969, as amended by Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

§ 23.1047 Cooling test procedures for reciprocating engine powered airplanes.

Compliance with § 23.1041 must be shown for the climb (or, for multien-gine airplanes with negative one-engine-inoperative rates of climb, the descent) stage of flight. The airplane must be flown in the configurations, at the speeds and following the procedures recommended in the Airplane Flight Manual, that correspond to the applicable performance requirements that are critical to cooling.

[Amdt. 23-51, 61 FR 5137, Feb. 9, 1996]

LIQUID COOLING

§ 23.1061 Installation.

(a) *General.* Each liquid-cooled engine must have an independent cooling system (including coolant tank) installed so that—

(1) Each coolant tank is supported so that tank loads are distributed over a large part of the tank surface;

(2) There are pads or other isolation means between the tank and its supports to prevent chafing.

(3) Pads or any other isolation means that is used must be nonabsorbent or must be treated to prevent absorption of flammable fluids; and

(4) No air or vapor can be trapped in any part of the system, except the coolant tank expansion space, during filling or during operation.

(b) *Coolant tank.* The tank capacity must be at least one gallon, plus 10 percent of the cooling system capacity. In addition—

(1) Each coolant tank must be able to withstand the vibration, inertia, and fluid loads to which it may be subjected in operation;

(2) Each coolant tank must have an expansion space of at least 10 percent of the total cooling system capacity; and

(3) It must be impossible to fill the expansion space inadvertently with the airplane in the normal ground attitude.